



Dart Aerospace Ltd.
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K6A 1K7
Canada

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D206-642-511
Job Sheet 196212



Part No: D206-642-511

Job Qty: 1 pcs

Part Name: Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Comp.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/10/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 7/19/19

Description: SIOP

Type: Stock

Note: DWG REV Q SHEETS 33-34 IPP Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM IPP Rev:C 07-02-23
As per IIN D206-642 Rev K JLM IPP rev D 07.06.06 added K642-511 EC IPP Rev:E 07-12-05 ECN 1080p Rev
L DD verified by: IPP REV:F 13.09.06 CHG005/ ECN13-634 DD VERF:JLM IPP REV:G 14.04.28 AS PER
ECN14-520 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	7/19/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



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Container No: S212839



Part: D206-642-511

Job No: 196212

Serial No/Batch: S212839

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/10/17, T6 STC SH98-

Max B.

9/11/2019

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	1 pcs	7/19/19	0.00 0.00	QC 4 - 28	DAS
				QC 4 - 58	28
				QC 4 - 69	9-89
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	1 pcs	7/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	7/19/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21 SEP 11 2019
140 QC 21 - FG	1 pcs	7/19/19	0.00 0.00	QC 21 - FG - 21	9-89
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21 SEP 11 2019
					9-89
Part Op 110 - Packaging1-2 (Pick Kit)					
Descriptions: 120 - QC4- 100% Inspect kits for completeness)					
130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D206-642-511					

6/10/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

135 - (Document Control) Photocopy bluefile and create labels per PPP D206-642-511 CHG006

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-642-541	Repl.Skid.,High Gear,Std Wearplates Fits LH/RH, DART Tri-Bag Float Comp.	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S194554
K642-511	Saddle 642-511	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S209807 / S203676

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D206-642-541	1	0	0
	K642-511	1	1	0

Part Specifications

Specifications could not be found.

Plex 6/10/19 8:50 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐		DEPARTMENT/PROCESS Cross tube ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ Skid-tube ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐		Eng. (Non-AW) ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐			
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QS1042) _____			
Description Work Order Deviation				Disposition					
Root Cause Operator ☐ ☐ Manufacturing Process ☐ ☐ Equip/Tooling ☐ ☐ Handling/Preservation ☐ ☐ Material ☐ ☐ Product Improvement ☐ ☐ Process Improvement ☐ ☐ Human Factors ☐ ☐				FAULT CATEGORY					
				Contamination ☐ ☐ Misaligned/off center ☐ ☐ BOM/Route ☐ ☐ Broken/Damage/Defect ☐ ☐ Incomplete/Unclear Instructions ☐ ☐ Drill Holes ☐ ☐ Fit/Function ☐ ☐		Power Loss/Surge ☐ ☐ Folio/Program ☐ ☐ Grain Direction ☐ ☐ Weld ☐ ☐ Wrong Stock Pulled ☐ ☐ Out of Sequence ☐ ☐ Off-set/Set-up ☐ ☐		Positioned Wrong ☐ ☐ Outside Tolerance ☐ ☐ Drawing ☐ ☐ Finish ☐ ☐ Part Lost/Missing ☐ ☐ Misread ☐ ☐	
				Pressure/Forced ☐ ☐ Bending ☐ ☐ Crushing ☐ ☐ Cracks ☐ ☐ Crimp/Kink/Ripple/Wave/Twist ☐ ☐ Marks/Chatter ☐ ☐ Mislabeled ☐ ☐		Other/Details: _____			
				Completed By _____				Lead hand / Supervisor _____	

Change Record

PAGE 1 OF 1

Part Number: D206-642-511/-512 (K642-511/-512 SADDLE KITS, INTERNAL)

Description: FLOAT SKIDTUBE , LH/RH

[illegible]